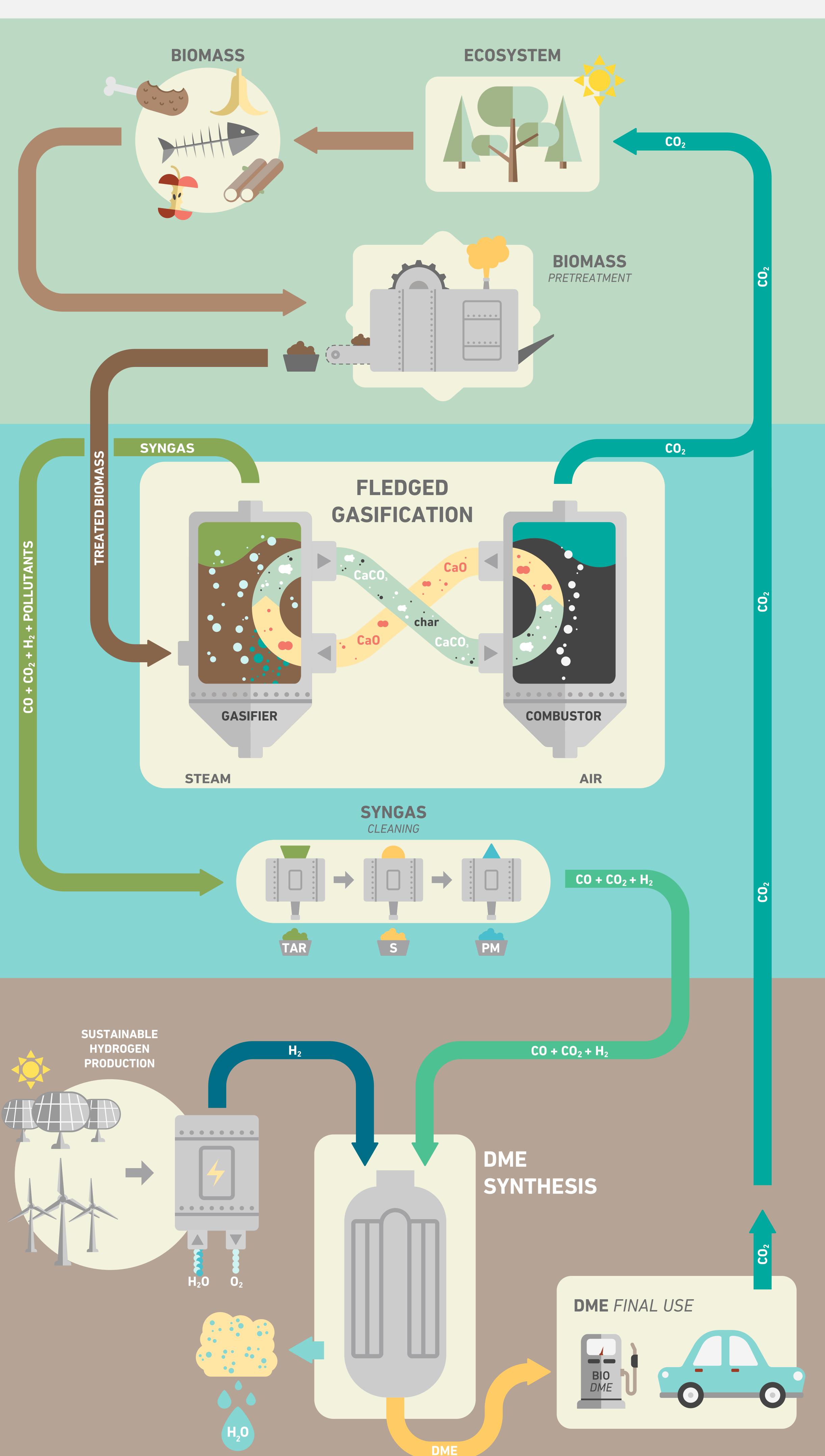


# FLEXIBLE DIMETHYL ETHER PRODUCTION FROM BIOMASS GASIFICATION WITH SORPTION ENHANCED PROCESSES



#### **ECOSYSTEM**

Carbon Dioxide (CO<sub>2</sub>) from the atmosphere is converted into Oxygen (O<sub>2</sub>) and biomass through Chlorophylline photosynthesis by plants and vegetables.

#### **BIOMASS**

Woody and waste biomass is available for biofuel production.

#### BIOMASS

PRETREATMENT

Biomass is pre-treated to reduce its size and moisture content.

### FLEDGED GASIFICATION

#### **GASIFIER**

The gasifier requires **steam** and it produces mainly hydrogen (**H2**) and carbon monoxide (**C0**), carbon dioxide (**C02**) and **char**. Solid calcium oxide (**Ca0**) reacts with carbon dioxide (**C02**) producing calcium carbonate (**CaC03**) and allows adjusting syngas composition to specifications of the downstream process.

#### COMBUSTOR

Residual **char** from the gasifier is burned with air decomposing Calcium carbonate (CaCO<sub>3</sub>) back to calcium oxide (CaO) and carbon dioxide (CO<sub>2</sub>).

#### **SYNGAS**

CLEANING

Pollutants (TAR, sulfur and Particulate Matter) are removed from the syngas to meet the specification of **DME** synthesis reactor.

#### DME SYNTHESIS

Clean syngas is converted into **DME** in a novel **FLEDGED** catalytic reactor.

A porous sorbent is used to remove in-situ the produced steam, enhancing in this way the **DME** yield.

## SUSTAINABLE HYDROGEN PRODUCTION

Additional Hydrogen (H<sub>2</sub>) can be produced by water electrolysis using renewable electricity, boosting **DME** production and supporting a Power-to-Liquid conversion.

#### DME FINAL USE

**DME** can be used as **Biofuel** to increase the sustainability of the automotive sector, substituting conventional fossil fuels.

